



COMMERCIAL SPECIFICATION	ROAST COOKED CHICKEN BREAST FILLET STRIPS 12mm 589665	Spec Version	2
		Issued By	CE
		Issue Date	21 October 2019
		Expiration Date	20 October 2022

Legal Name: Marinated boneless, skinless, chicken breast fillets strips, roast-cooked and individually quick-frozen.

SUPPLIER DETAILS Tyson Foods Europe
 Company Name: TYSON FOODS PRODUCTS LIMITED
 Address: 130-140 Eureka Park, Upper Pemberton, Ashford, Kent. TN25 4AZ

MANUFACTURE DETAILS SAHA FARMS
 Company Name: GOLDEN LINE BUSINESS CO., LTD. Factory Code TH144
 Address: 99/9 Moo 4, Tambon Kunju, Bungsampan, Phetchaboon, 67160, Thailand Accreditation BRC

INGREDIENTS DECLARATION (as on label)

Chicken Breast (95%), Tapioca Starch, Salt, Sugar, Dextrose, Modified Maize Starch, Stabiliser: Diphosphates.

For allergens, see ingredients highlighted in UPPERCASE

NUTRITION INFORMATION (per 100g as supplied)

NUTRIENT	VALUE
Energy kJ	537
Energy kcal	128
Fat (g)	1,7
of which Saturates (g)	0,6
Carbohydrates (g)	2,6
of which Sugars (g)	1,3
Protein (g)	26,0
Salt (g)	1,50

PRODUCT SUMMARY

Declared Case Weight: 10 Kg Shelf Life: Production +18 months (540 Days)
 Declared Bag Weight: 2,5 Kg
 Individual Piece Weight: 12mm Country of Origin: Produced in Thailand using Chicken from Thailand

STORAGE CONDITIONS

Frozen/Ambient/Chill: Frozen
 Storage Temperature °C: -18°C
 Storage Temperature After Defrosting/ Opening °C: 4°C

SHELF LIFE

Maximum Shelf Life At Manufacture: 18 months
 Minimum Shelf Life On Delivery To Cold store: 12 months
 Maximum Shelf Life After Defrosting/ Opening: 48 hours

PRODUCT IMAGE



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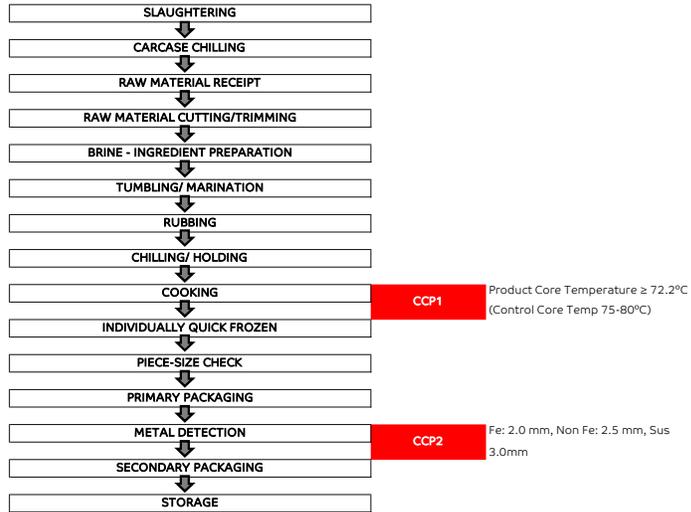
Doc Ref:	QMS 3.1	Version No	6	Date	04-Oct-19	Created By:	AV
Tyson Foods Products Limited, 130-140 Eureka Park, Upper Pemberton, Ashford, Kent. TN25 4AZ. Phone: +44 (0) 1233 667250. Fax +44 (0) 1233 667299							



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PROCESS FLOW



PRODUCT QUALITY STANDARDS

Product Calibration							
Length:	20-40mm	Length:	40-70mm	Height:	≤20mm	Width:	10-15mm
	20-40%		40-60%		≥80%		≥80%
Other Parameters							
Damaged:		Mishape:		Fines:		Out Of Specification:	

Sensory Parameters (for product as sold):	
Appearance:	Exterior: Cut before cook, chicken breast fillet strips with roasted appearance and highlights. Interior: Cooked chicken breast fillet with absence of bruising, blood-splash or pinking.
Colour:	Exterior: Roasted brown/dark brown highlights. Interior: Off-white, creamy colour typical of cooked chicken breast meat.
Aroma:	Clean, roast chicken breast.
Flavour:	Clean, slightly salted chicken breast with roast characteristics.
Texture:	Firm and succulent chicken breast without tough or stringy texture.

PRODUCT DEFECTS: All products to be free from Extraneous Foreign Matter			
Parameter	Limits		Comments
Hard Bone	<7mm	Nil	Standard on raw material
Hard Bone	≥7mm	Nil	Standard on raw material
Soft Bone	<7mm	Nil	Standard on raw material
Soft Bone	≥7mm	Nil	Standard on raw material
Blood Spots		<10 instances per 100 pieces	Standard on raw material
Bruising	<10mm ø	<10 instances per 100 pieces	Standard on raw material
Bruising	≥10mm ø	Nil	Standard on raw material
Protruding Cartilage		<10 instances per 100 pieces	Standard on raw material
Skin		<2 instances per 100 pieces	Standard on raw material
Excess Fat		<3 instances per 100 pieces	Standard on raw material
Vein	≥10mm ø	1 instance per 5kg	
Marriages/Doubles	≥5 Count	1 per bag	
Marriages/Doubles	<5 Count	3 per bag	

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PACKAGING SPECIFICATION AND LABELLING

Outer Packaging:		Inner Packaging:	
Description:	Outer case	Description:	Bag
Colour:	White/Brown Pre-Printed Branding	Colour:	Blue-Tint Pre-Printed Branding
Material:	Corrugated Cardboard: KS170/3CS110/KA150/BC Fluted, 6000µm	Material:	LLDPE
Weight:	590 g	Gauge/ Thickness:	120µm each side
Outer (OD). Dimensions (LxWxH):	462mm x 309mm x 213mm	Weight:	40g
Closure:	Tape sealed upper and lower	Ext. Dimensions (LxW):	480 x 380mm
		Closure:	Heat sealed

Other Packaging (e.g. bubble-wrap, layer-pad, etc.):				TRACEABILITY CODING/ FORMAT	
PALLETISATION	UK STD	XXXX x XXXX		Outer Barcode:	TBC
				Inner Barcode:	TBC
PACK CONFIGURATION:				Production Date/Frozen On:	DD MMM YYYY
	Units/Pack	Pack Weight (kg)	Pack/Outer	Best Before Date:	DD MMM YYYY
		2,5	4		
Cases Per Layer:	12			Batch/ Lot No:	PPYYJJJ XX - P = Plant Health Mark, Y = Buddhist Year, J = Julian Date, X = Batch Reference.
Layers Per Pallet:	5				
Cases Per Pallet:	60				

	The Product Contains:		Allergen Free Site	
	Yes / No	Comments	Yes / No	Comments
Peanuts/ Peanut Products	No		Yes	
Nuts/ Nut Products	No		Yes	
Sesame/ Sesame Products	No		Yes	
Fish/ Fish Products	No		Yes	
Crustaceans / Crustacean Products	No		Yes	
Molluscs / Mollusc Products	No		Yes	
Egg/ Egg Products	No		No	
Milk/ Dairy Products (including lactose)	No		No	
Soya/ Soya Products	No		No	
Cereals Containing Gluten and products thereof	No		No	
Mustard/ Mustard Products	No		No	
Celery/ Celery Products (including celeriac)	No		No	
Lupin/ Lupin Products	No		Yes	
Sulphites (>10mg/kg SO2 from E220 to E228)	No		No	
Preservatives	No			
Benzoates (>1mg/kg from E210 to E219)	No			
Flavourings	No			
Maize/ Maize Products	Yes			
Yeast/ Yeast Derivatives	No		Vegetarian Diet	No
Hydrolysed Vegetable Protein (HVP)	No		Vegan Diet	No
Beef / Bovine Products	No		Coeliac	No
Pork/ Porcine Products	No		Halal	Yes
Lamb/ Ovine Products	No			
Game/ Game Products	No			
Poultry/ Poultry Products (except eggs)	Yes			
Mechanically Separated/ Recovered Meat	No		Animal Welfare & Feed Regimes	
GMO	No		Yes / No	
Any novel food ingredients?	No		Welfare Status	COUNCIL DIRECTIVE 2007_43_EC
			GMO Free Feed	No
			Fish Protein Free	Yes
			Mammalian / Avian	
			Protein and Fat Free	Yes

HANDLING INSTRUCTIONS

For best results, defrost and serve.

DEFROST: Remove all packaging. Arrange chicken in a single layer on a serving plate and cover with cling film. Defrost in a refrigerator overnight.

MICROWAVE (from Frozen): Category E (800w). Remove from all packaging. Place in a single layer on a microwaveable plate. Cover with cling film and pierce several times. Cook for 3 minutes on full-power. Allow to stand for 1 minute. After heating: Check food is piping hot throughout. Microwave instructions are per 100g portion. All appliances may vary, these are guidelines only.

MICROBIOLOGICAL SPECIFICATION - XXXX XXXX

TEST	TARGET	MAXIMUM	FREQUENCY
TVC	≤1,000 cfu/g	≤100,000 cfu/g	batch
Coliforms/ Enterobacteriaceae	≤10 cfu/g	≤100 cfu/g	batch
Escherichia coli	≤20 cfu/g	≤50 cfu/g	batch
Staphylococcus aureus	≤20 cfu/g	≤50 cfu/g	batch
Listeria monocytogenes	Absent in 25g	Absent in 25g	batch
Salmonella spp	Absent in 25g	Absent in 25g	batch
Clostridium perfringens	Not Detected cfu/g	Not Detected cfu/g	batch
Yeast & Moulds	≤100 cfu/g	≤100 cfu/g	batch
Campylobacter jejuni	Absent in 25g	Absent in 25g	batch

SPECIFICATION AGREEMENT

Tyson Foods Europe warrants that this product is of satisfactory quality and fit for the purpose for which it is offered for sale, is produced in a competent manner, of sound materials free of defects and is of the nature, substance and quality described in this specification. Please sign and return the specification to confirm agreement of the specification with Tyson Foods Europe. In the absence of this, TYSON FOODS PRODUCTS LIMITED will consider the specification as formally agreed upon acceptance of product delivery.

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